

Efficient purchaser incentive when dealing with suppliers implementing continuous improvement plans

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Before Proceeding



Context

- ▶ Incentive schemes!
- ▶ Cost reduction can be implemented once in a year
- ▶ Random underlying process
- ▶ When?
- ▶ Purchaser knows stochastic process of cost reduction, supplier benefits from it

Model

Purchaser: knows potential cost reduction that occurs at each t , associated with the continuous improvement plan.

- ▶ c_t : Effective purchasing cost
- ▶ $\beta \in (0, 1)$ Cost reduction factor
- ▶ $\xi_t \sim \text{Bin}(p) = 1$ is there cost reduction factor at t ?
- ▶ $x_t = x_{t-1} + \tilde{\xi}_t$ cumulated number of unincorporated potential cost

Time periods buckets of T periods

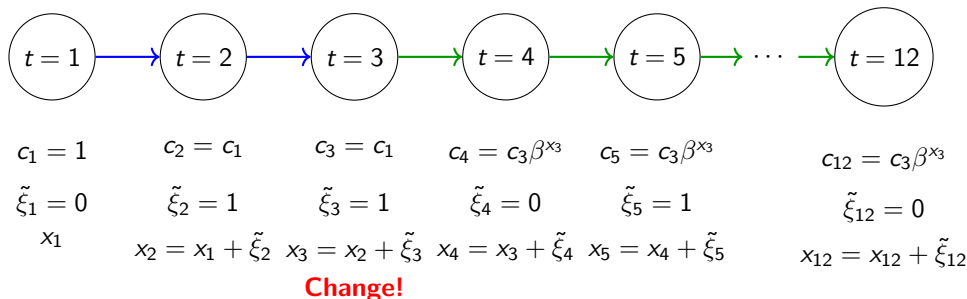
$$t = mT + N, m \in \mathbb{N}, N = 1, \dots, T$$

Suppose time bucket of size $T = 12$, then m represents years, N represents months in the year.

- ▶ At $t = mT + N$, $m \in \mathbb{N}$, purchaser observes $\tilde{\xi}_t$ (realization of the process ξ_t), and the current state $x_t = x_{t-1} + \tilde{\xi}_t$
- ▶ Choice

$$c_{t+1} = \begin{cases} c_t, & \text{if no change} \\ c_t \beta^{x_t} & \text{if change} \end{cases}$$

Effective cost from next period $t + 1 = mT + N + 1$ until $(m + 1)T$

Change at $t = 3$ 

Intuitions

- ▶ Cumulated available reduction x and time in the time bucket N matters
- ▶ x has a binomial distribution

$$\Xi^q := \sum_{l=1}^q \zeta_l$$

- ▶ ζ_l i.i.d. $\sim \text{Bin}(p)$

$$\text{Prob}[\Xi^q = k] = \frac{q!}{k!(q-k)!} p^k (1-p)^{q-k}, k = 0, \dots, q$$

- ▶ Average potential reduction over q periods

$$\hat{\beta}^q := E[\beta^{\Xi^q}] = \sum_{i=0}^q \left[\frac{q!}{i!(q-i)!} p^i (1-p)^{q-i} \beta^i \right]$$

Company Objective

minimize the **expected discounted unit purchasing cost over an infinite horizon** through purchase cost reductions

$$\Pi^* = \min \tilde{c}_1 E \left[\sum_{t=1}^{\infty} \alpha^t c_t \mid c_1 = 1 \right]$$

- ▶ α : discount factor
- ▶ \tilde{c}_1 : cost at the beginning of the first period

Markov Decision Process

Optimal Policy: Model Structure and Managerial Insight

Incentive Schemes and Purchaser Decision Process

Why Markov?

- ▶ Think of the choice in a yearly basis
- ▶ Cost, cumulated cost reduction
- ▶ No long-term dependency

- ▶ State (N, c, x) , N : periods in current time bucket, c : cost at the beginning of current decision time period, x : cumulated available cost reductions.
- ▶ k th decision's time period:

$$t^k = m^k T + N^k$$

- ▶ (N^k, c^k, x^k) , $c^k := c_{t^k}$: effective cost at period t^k , $x^k := x_{t^k}$

Transition cost

$\gamma(N, x, a)$: **Transition cost** at time N (in the time bucket), when cumulated available cost reductions x and action taken is:

$$\gamma(N, x, a) = \begin{cases} 1 & \text{if } a = 0 \\ \gamma(N, x, 1) = 1 + \left[\sum_{i=1}^{T-N} \alpha^i \right] \beta^x & \text{if } a = 1 \end{cases}$$

For instance, at $k = 1$, the **Discounted Transition Cost**:

$$\alpha^{t^1} c^1 \gamma(N^1, x^1, a^1)$$

and determines the **Next decision period**

$$t^2 = \zeta(t^1, a^1) = m^2 T + N^2$$

$$(m^2, N^2) = \begin{cases} (m^1, N^1 + 1) & \text{if } a^1 = 0, N^1 < t \\ (m^1 + 1, 1), & \text{otherwise} \end{cases}$$

Cost

$$c^2 := c_{t^2} = \begin{cases} c^1 & \text{if } a^1 = 0 \\ c^1 \beta^{x^1} & \text{if } a^1 = 1 \end{cases}$$

Cumulated number of potential cost reductions available at the second decision period is

$$x^2 := x_{t^2} = \begin{cases} x^1 + \tilde{\Xi}^1 & \text{if } a^1 = 0 \\ \tilde{\Xi}^{T+1-N^1} & \text{if } a^1 = 1 \end{cases}$$

If change

$$t^1 = 1, (m^1 = 0, N^1 = 1)$$

1. State observed $c^1 = 1, x^1 = \tilde{\xi}_1$
2. Action $a^1 = 1$ (change)
3. Induced discounted transaction cost

$$\alpha^{t^1} c^1 \gamma(N^1, x^1, a^1) = \alpha \left(1 + \left[\sum_{i=1}^{T-N^1} \alpha^i \right] \beta^{x^1} \right)$$

4. Determine the next decision period

$$t^2 = \zeta(t^1, a^1) = m^2 T + N^2$$

5. Cost $c^2 := c_{t^2} = c^1 \beta^{x^1}$
6. Cumulated number of potential cost reductions available at the second decision period

$$x^2 := x_{t^2} = \tilde{\xi}^{T+1-N^1}$$

In general

$$t^1 = 1, (m^1 = 0, N^1 = 1)$$

1. State observed $c^1 = 1, x^1 = \tilde{\xi}_1$
2. Action a^1
3. Induced discounted transaction cost

$$\alpha^{t^1} c^1 \gamma(N^1, x^1, a^1)$$

4. Determine the next decision period

$$t^2 = \zeta(t^1, a^1) = m^2 T + N^2$$

5. Cost $c^2 := c_{t^2} = c^1$
6. Cumulated number of potential cost reductions available at the second decision period

$$x^2 := x_{t^2} = x^1 + \tilde{\xi}^{T+1-N^1}$$

Markovian policy

Decision rule:

$$c^k = c^{k-1} \beta x^{k-1} \alpha^{k-1} = c^1 \beta \sum_{i=1}^k x^i \alpha^i$$

Policy $a^k = \pi(N^k, x^k)$.

Normalized expected discounted cost (given initial state $(j, x) \in \mathbb{N}^0 \times \mathbb{N}$)

$$V_\pi(j, x) = E_\pi \left[\sum_{k=1}^{\infty} \alpha^{t^k} c^k \gamma(N^k, x^k, \pi(N^k, x^k)) \mid t^1 = j, c^1 = 1, x^1 = x \right]$$

Optimal discounted cost (defined by optimal policy $\pi^* \forall (N, x)$)

$$V^*(N, x) = V_{\pi^*}(N, x) = \min_{\pi} \{ V_\pi(N, x) \}$$

Optimal solution of the purchasing problem

$$\Pi^* = \tilde{c}_1 E_{\Xi}[V^*(1, \Xi)] = \tilde{c}_1 [\rho V^*(1, 1) + (1 - \rho)V^*(1, 0)]$$

Property (Markovian Property)

Given the stationarity and periodicity of the problem, for any Markovian policy $\pi(\cdot, \cdot)$, $m \in \mathbb{N}$, $1 \leq N \leq T$,

$$V_{\pi}(mT + N, x) = \alpha^{mT} V_{\pi}(N, x).$$

Dynamic Programming formulation of the model

Local return function (immediate return)

$$h(N, x, a, V(\cdot, \cdot)) = \begin{cases} \alpha^N \gamma(N, x, 0) + E_{\Xi}[V(N+1, x + \Xi)], & \text{if } a = 0, \\ \alpha^N \gamma(N, x, 1) + \alpha^T \beta^x E_{\Xi} E_{T-N+1}[V(N+1, x + \Xi)], & \text{if } a = 1. \end{cases}$$

Functional equations

$$V_{\pi}(N, x) = h(N, x, \pi(N, x), V_{\pi}(\cdot, \cdot))$$

$$V^*(N, x) = \min_{a \in \{0,1\}} h(N, x, a, V^*(\cdot, \cdot))$$

Markov Decision Process

Optimal Policy: Model Structure and Managerial Insight

Incentive Schemes and Purchaser Decision Process

- ▶ Difficult to solve analytically
- ▶ Consider extreme and simple cases

Property (Never too late)

For the optimal policy $\pi^*(\cdot, \cdot)$, we have for any $x \in \mathbb{N} \cup \{0\}$

$$\pi^*(T, x) = 1$$

Property (Optimal policy is threshold-like)

For the optimal policy $\pi^*(\cdot, \cdot) \forall N, 1 \leq N \leq T, \exists$ a finite upper limit \bar{x}_N such that for any $x \in \mathbb{N}, x \geq \bar{x}_N$, we have

$$\pi^*(N, x) = 1$$

Property (Optimal policy is threshold-like (2))

For the optimal policy $\pi^*(\cdot, \cdot)$, if a given pair (N, x) with $x \in \mathbb{N}$ and $1 \leq N \leq T$, we have $\pi^*(N, x) = 1$, then for any $y \in \mathbb{N}$, with $y \geq x$, we have $\pi^*(N, y) = 1$

Lemma (Lower Bounds)

Policy $\underline{\pi}(\cdot, \cdot)$, where we apply cost reduction after every period, creates an upper bound. This policy $\underline{\pi}(\cdot, \cdot)$ induces a lower bound cost.

$$V_{\underline{\pi}}(N, x) = \alpha \frac{1 - \alpha^N}{1 - \alpha} + \frac{\alpha^{N+1} \beta^x}{1 - \alpha p \beta}$$

and lower bound value $\underline{\Pi}^$ is given by*

$$\underline{\Pi} = \frac{\alpha \tilde{c}_1}{1 - \alpha p \beta}$$

Lemma (Kth deterministic change)

Change at the k th time period of each T -time bucket.

$$\bar{\pi}_k(x, N) = \begin{cases} 1, & \text{if } N = k \\ 0, & \text{otherwise} \end{cases}$$

Upper bound cost

$$V_{\pi_k}(N, x) = \begin{cases} \frac{\alpha^N(1-\alpha^{k-N})}{1-\alpha} + \left(\beta^x \hat{\beta}^{k-n} \frac{1-\alpha^T}{1-\alpha} \frac{\alpha^{k+1}}{1-\alpha^T \hat{\beta}^T} \right) & \text{if } N \leq k \\ \frac{\alpha^N(1-\alpha^{T+k-N})}{1-\alpha} + \left(\beta^x \hat{\beta}^{T+k-n} \frac{1-\alpha^T}{1-\alpha} \frac{\alpha^{T+k+1}}{1-\alpha^T \hat{\beta}^T} \right) & \text{if } N > k \end{cases}$$

Upper bound value $\bar{\Pi}^*$

$$\bar{\Pi}_k = \frac{\alpha(1-\alpha^k)}{1-\alpha} + \left(\alpha^{k+1} \hat{\beta}^k \frac{1-\alpha^T}{1-\alpha} \frac{1}{1-\alpha^T \hat{\beta}^T} \right)$$

Property (Lumpy process requires immediate incorporation)

For a given value of the average time-bucket reduction factor $\hat{\beta}^T$, there exists a limit value $\tilde{\beta}(\hat{\beta}^T)$ given by

$$\tilde{\beta}(\hat{\beta}^T) = \min_{k=1, \dots, T} \left\{ \alpha^{k+1} \left(\frac{\alpha^{k+1}(1 - \alpha^{2T-k-1})}{1 - \alpha} + \hat{\beta}^T \frac{1 - \alpha^T}{1 - \alpha} \frac{\alpha^{2T+1}}{1 - \alpha^T \hat{\beta}^T} \right)^{-1} \right\}$$

such that if $\beta < \tilde{\beta}(\hat{\beta}^T)$, then the optimal policy follows:

$$\pi^*(N, x) = 1, \quad \text{for } N = 1, \dots, T, \quad x \in \mathbb{N}^0$$

Table 1
Numerical sensitivity analysis

Case	Indicators	Deterministic $\alpha = 0.99$	Lumpy $\alpha = 0.99$	Deterministic $\alpha = 0.98$	Lumpy $\alpha = 0.98$
$\hat{\beta}^{12} = 0.98$	Π^*	85.5694	85.2527	45.6142	45.4551
	$[\Pi^* - \underline{\Pi}]/\Pi^*$	0.82%	0.45%	0.76%	0.42%
	$\max_{k=1,\dots,T} [\overline{\Pi}_k - \Pi^*]/\Pi^*$	0.08%	0.44%	0.12%	0.47%
	$\min_{k=1,\dots,T} [\overline{\Pi}_k - \Pi^*]/\Pi^*$	0.05%	0.41%	0.07%	0.41%
$\hat{\beta}^{12} = 0.96$	Π^*	75.3188	74.7636	42.6527	42.3526
	$[\Pi^* - \underline{\Pi}]/\Pi^*$	1.63%	0.90%	1.51%	0.81%
	$\max_{k=1,\dots,T} [\overline{\Pi}_k - \Pi^*]/\Pi^*$	0.18%	0.92%	0.26%	0.97%
	$\min_{k=1,\dots,T} [\overline{\Pi}_k - \Pi^*]/\Pi^*$	0.10%	0.85%	0.14%	0.85%
$\hat{\beta}^{12} = 0.92$	Π^*	60.6923	59.7563	37.7151	37.1598
	$[\Pi^* - \underline{\Pi}]/\Pi^*$	3.22%	1.71%	2.99%	1.40%
	$\max_{k=1,\dots,T} [\overline{\Pi}_k - \Pi^*]/\Pi^*$	0.43%	2.00%	0.59%	2.09%
	$\min_{k=1,\dots,T} [\overline{\Pi}_k - \Pi^*]/\Pi^*$	0.24%	1.81%	0.19%	1.80%

Markov Decision Process

Optimal Policy: Model Structure and Managerial Insight

Incentive Schemes and Purchaser Decision Process

- ▶ Cost improvement only known by purchaser (decision maker)
- ▶ Company (supplier) defines incentives that reward cost reductions
- ▶ Show the existence of better schemes

Rewards regarding l th time bucket:

$$r_l = \sum_{N=1}^T w_N [c_{(l-1)T+N} - c_{(l-1)T+N-1}]$$

w_N : weight given to the N th period (of time bucket) cost reduction (decision variable)

Purchaser optimal infinite horizon reward

$$R_{inc}^* = \max E \left[\sum_{l=1}^{\infty} \alpha^{lT+1} r_l \mid c_1 = 1 \right]$$

Rewrite as MDP:

Profit transition

$$\gamma_{inc}(N, x, 0) = 0 \text{ and } \gamma_{inc}(N, x, 1) = w_N(1 - \beta^x)$$

Optimal policy $\pi_{inc}^*(\cdot, \cdot)$

Expected discounted reward for the purchaser

$$V_{inc, \pi_{inc}^*}(j, x) = E_{\pi_{inc}^*} \left[\sum_{k=1}^{\infty} \alpha^{t^k} c^k \gamma_{inc}(N^k, x^k, \pi(N^k, x^k)) \mid t^1 = j, c^1 = 1, x^1 = x \right]$$

Local return function

$$h_{inc}(N, x, a, V(\cdot, \cdot)) = \begin{cases} \alpha^N \gamma_{inc}(N, x, 0) + E_{\Xi}[V(N+1, x + \Xi)], & \text{if } a = 0 \\ \alpha^N \gamma_{inc}(N, x, 1) + \alpha^T \beta^x E_{\Xi^{T-N+1}}[V(1, \Xi^{T-N+1})] & \text{if } a = 1 \end{cases}$$

Value functions

$$V_{inc,\pi}(N, x) = h_{inc}(N, x, \pi(N, x), V_{inc,\pi}(\cdot, \cdot))$$

$$V_{inc,\pi^*}(N, x) = \min_{a \in \{0,1\}} h_{inc}(N, x, a, V_{inc,\pi^*}(\cdot, \cdot))$$

Lemma (Kth Deterministic change)

Let us consider the admissible policies defined as

$$\underline{\pi}_{inc,k}(N, x) = \begin{cases} 1 & \text{if } N = k, k = 1, \dots, T \\ 0 & \text{otherwise} \end{cases}$$

purchaser reward lower bound

$$V_{\underline{\pi}_{inc,k}}(N, x) = \begin{cases} \alpha^{T+1} w_k \left[1 - \beta^x \hat{\beta}^{k-N} + \frac{\alpha^T \beta^x \beta^{k-N} (1 - \hat{\beta}^T)}{1 - \alpha^T \hat{\beta}^T} \right] & \text{if } N \leq k \\ \alpha^{2T+1} w_k \left[1 - \beta^x \hat{\beta}^{k+T-N} + \frac{\alpha^T \beta^x \beta^{k+T-N} (1 - \hat{\beta}^T)}{1 - \alpha^T \hat{\beta}^T} \right] & \text{if } N > k \end{cases}$$

The bound for the objective value is

$$\underline{\Pi}_k = \frac{\alpha(1 - \alpha^k)}{1 - \alpha} + \left(\alpha^{k+1} \hat{\beta}^k \frac{1 - \alpha^T}{1 - \alpha} \frac{1}{1 - \alpha^T \hat{\beta}^T} \right)$$

Incentive Schemes

$$w_{inc1,N} = w_1, N = 1, \dots, T$$

$$r_{inc1,l} = w_l [c_{lT+1} - c_{(l-1)T+1}]$$

Table 2
Optimal versus first incentive cost performances

β value	Numerical example	Suboptimality indicators	$\alpha = 0.99$	$\alpha = 0.98$
$\hat{\beta}^{12} = 0.98$	Deterministic	$[\Pi_{inc1}^* - \Pi^*] / \Pi^*$	0.08%	0.12%
$\hat{\beta}^{12} = 0.98$	Lumpy	$[\Pi_{inc1}^* - \Pi^*] / \Pi^*$	0.44%	0.47%
$\hat{\beta}^{12} = 0.96$	Deterministic	$[\Pi_{inc1}^* - \Pi^*] / \Pi^*$	0.18%	0.26%
$\hat{\beta}^{12} = 0.96$	Lumpy	$[\Pi_{inc1}^* - \Pi^*] / \Pi^*$	0.92%	0.97%
$\hat{\beta}^{12} = 0.92$	Deterministic	$[\Pi_{inc1}^* - \Pi^*] / \Pi^*$	0.43%	0.59%
$\hat{\beta}^{12} = 0.92$	Lumpy	$[\Pi_{inc1}^* - \Pi^*] / \Pi^*$	2.01%	2.09%

$$w_{inc2,N} = \left(1 - \frac{N-1}{T-1}\right) w_1, N = 1, \dots, T$$

Table 3
Optimal versus second incentive cost performances

β value	Numerical example	Suboptimality indicators	$\alpha = 0.99$	$\alpha = 0.98$
$\hat{\beta}^{12} = 0.98$	Deterministic	$[\Pi_{inc2}^* - \Pi^*]/\Pi^*$	0.07%	0.07%
$\hat{\beta}^{12} = 0.98$	Lumpy	$[\Pi_{inc2}^* - \Pi^*]/\Pi^*$	0.36%	0.31%
$\hat{\beta}^{12} = 0.96$	Deterministic	$[\Pi_{inc2}^* - \Pi^*]/\Pi^*$	0.15%	0.15%
$\hat{\beta}^{12} = 0.96$	Lumpy	$[\Pi_{inc2}^* - \Pi^*]/\Pi^*$	0.76%	0.64%
$\hat{\beta}^{12} = 0.92$	Deterministic	$[\Pi_{inc2}^* - \Pi^*]/\Pi^*$	0.37%	0.34%
$\hat{\beta}^{12} = 0.92$	Lumpy	$[\Pi_{inc2}^* - \Pi^*]/\Pi^*$	1.63%	1.36%

Incentives similar to the benefits for the company

$$w_{inc3,N} = \left(1 - \frac{N-1}{T_0 + T - 1}\right) w_1$$

$$w_{inc4,N} = \alpha^{N-1} w_1$$

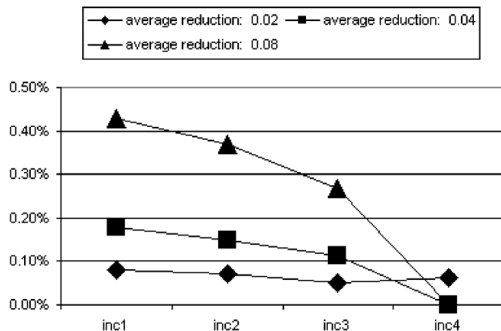


Fig. 2. Incentive performances: suboptimality gaps for the deterministic case ($\alpha = 0.99$).

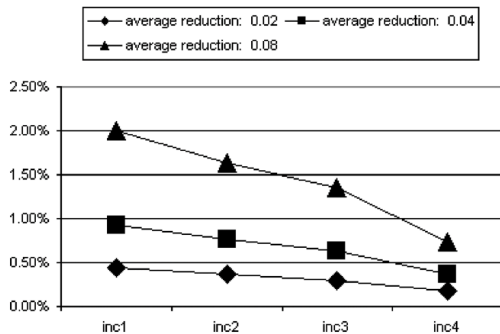


Fig. 3. Incentive performances: suboptimality gaps for the lumpy case ($\alpha = 0.99$).

Conclusion

- ▶ Incentive schemes for purchasers
- ▶ Common incentive schemes induce suboptimal cost management
- ▶ Improvements
- ▶ Suboptimality gap: 1) deterministic and periodical cost reductions and 2) lumpy random reductions
- ▶ Significant change: more than half of the product cost is material and components

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